

2-Jaw / 4-Jaw 고속 중공척

# HCHT / HCHF

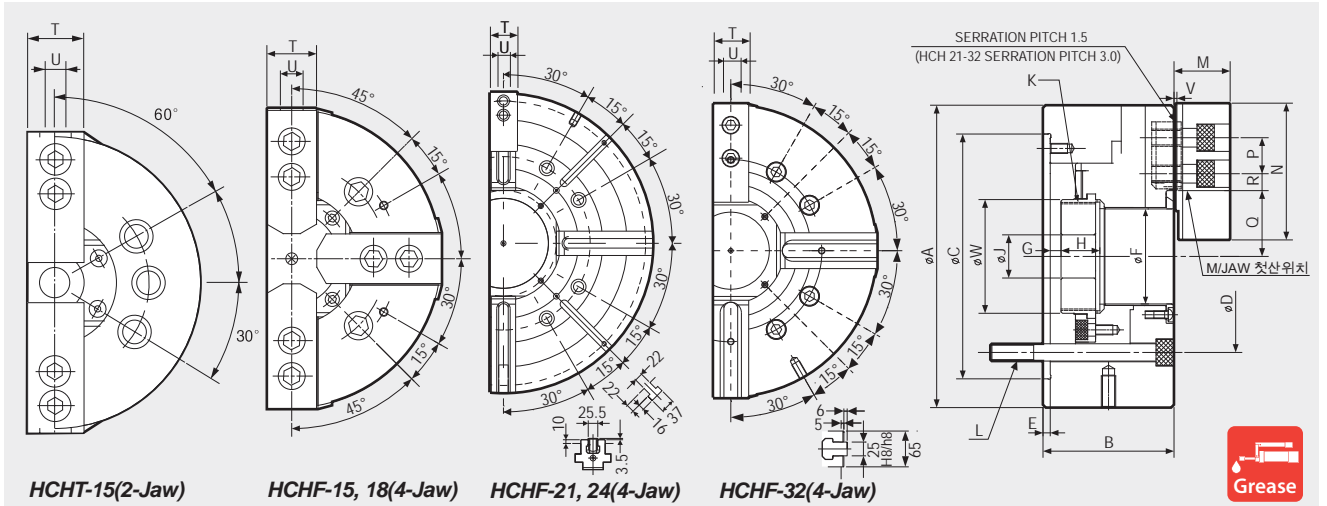
2-Jaw / 4-Jaw High-Speed Open-Center Chuck



## HYDRAULIC CHUCK

- 2-jaw wedge-style open-center power chuck
- 4-jaw wedge-style open-center power chuck

- 2조 중공유압척
- 4조 중공유압척



Dimensions / 치수표

최의 오랜 수명을 유지하기 위해 최소 일 1회 이상 그리스를 주입하여 주십시오.

	A	B	C(H6)	D	E	F	Gmax.	Gmin.	H	I	J	Kmax.	L	M	N	P	Qmax.	Qmin.	Rmax.	Rmin.	T	U	V	W
HCHT-15	381	133	300	235	6	117.5	11	-12	39	30	60	M130x2.0	6-M20	70	165	43	82	76.7	43.75	18.25	62	22	5	139
HCHF-15	381	133	300	235	6	118	11	-12	39	-	60	M130x2.0	4-M20x150	70	165	43	82	76.7	43.75	18.25	62	22	5	139
HCHF-18	450	133	380	235	6	118	11	-12	39	-	60	M130x2.0	4-M20x130	70	165	43	82	76.7	78.25	18.25	62	22	5	136
HCHF-21	530	140	380	330.2	6	140	11	-12	39	-	80	M155x3.0	8-M22x140	72	180	60	98.5	93.2	87.5	21.5	65	25	5	170
HCHF-21N	530	140	380	330.2	6	140	11	-12	39	-	80	M155x3.0	8-M24x140	72	180	60	98.5	93.2	87.5	21.5	65	25	5	170
HCHF-24	610	149	380	330.2	6	165	20	-3	40	-	80	M175x3.0	8-M22x150	72	180	60	102.7	108	117.5	21.5	65	25	5	187
HCHF-24N	610	149	380	330.2	6	165	20	-3	40	-	80	M175x3.0	8-M24x150	72	180	60	102.7	108	117.5	21.5	65	25	5	187
HCHF-32	800	150	520	463.6	6	240	34	0	34.5	-	80	M250x3.0	8-M24x130	83	160	38	162.6	153.6	182	20	75	25.5	3.5	260

※ Blank and machined draw-nuts are available.  
 ※ "K" is Max. Draw nut size.

※ Draw-nut는 규격품과 미가공품이 있음.  
 ※ "K"는 Draw nut 최대 나가 가공 치수임.

## Specifications / 사양

	Thru Hole Diameter. 관통경 (mm)	Grip Dia. 파악경 (mm)		Jaw STROKE Diameter. 직경 (mm)	PLUNGER STROKE (mm)	Permissible Input Force 허용최대입력 KN (kgf)	Max. Static Gripping Force 최대정적파악력 KN (kgf)	Max. rpm 허용최고 회전속도 min <sup>-1</sup> (r.p.m.)	Weight 중량 kgf	GD <sup>2</sup> N·m <sup>2</sup> (kgf·m <sup>2</sup> )	Operating Cylinder 적용실린더	Max. Hydraulic Pressure 최대설정유압력 MPa (kgf/cm <sup>2</sup> )	Operating HARD JAW 적용조	KITAGAWA® Model
		Max.	Min.											
HCHT-15	117.5	381	30	10.6	23	47(4793)	120(12236)	2500	115	87.28(8.90)	SH-25011	1.5(15.3)	-	BT-15
HCHF-15	117.5	381	30	10.6	23	47(4793)	120(12236)	2500	115	87.3(8.90)	SH-25011	1.5(15.3)	HB15A1	-
HCHF-18	117.5	450	30	10.6	23	47(4793)	120(12236)	2000	159	165.8(16.9)	SH-25011	1.5(15.3)	HB15A1	-
HCHF-21	140	530	87	10.6	23	60(6117)	156(15907)	1700	235	351.2(35.8)	SH-25011	1.97(20.1)	HB18B2	-
HCHF-21N	140	530	87	10.6	23	60(6117)	156(15907)	1700	235	351.2(35.8)	SH-25011	1.97(20.1)	HB18B2	-
HCHF-24	165	610	110	1.06	23	60(6117)	156(15907)	1400	293	651.4(66.4)	SH-25011	1.97(20.1)	HB18B2	-
HCHF-24N	165	610	110	10.6	23	60(6117)	156(15907)	1400	293	651.4(66.4)	SH-25011	1.97(20.1)	HB18B2	-
HCHF-32	240	800	160	18	34	60(6795)	156(15821)	11200	530	601(61)	SYHL-2816	2.2(22.4)	HB32B2	-

※ Maximum turning speed is based on actual measurements.  
 ※ Specifications are subject to change without notice.  
 ※ Samcully Machinery Co., Ltd. is no longer an OEM manufacturer for Kitagawa® Iron Works Co., Ltd.

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